



CERTIFICATION

about the manufacturer's qualification for welding reinforcing steel

DVS ZERT-ISO17660-HQ-2026.0028.001

DVS ZERT GmbH hereby certifies that the manufacturer

Stahl- und Maschinenbau Lühmann GmbH & Co. KG
Müllerstraße 17
21244 Buchholz
Germany

has the necessary specialists and devices
to carry out welding work on reinforcing steel according to

DIN EN ISO 17660-1:2006-12
and
DIN EN ISO 17660-2:2006-12

to the extent indicated on the back.

validity: 2026-07-28 until 2029-06-15

Halle (Saale), 2026-07-28
place and date of issue

Westphal
lead auditor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
Head of test body





scope

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welding processes:

(reference number according to DIN EN ISO 4063)

135 - Metal active gas welding

materials:

B500 according to DIN 488 and the applicable MVV-TB or general building authority approval.
1.2, 8.1 according to EN ISO 15608 for connections of reinforcing steel with other steel parts.

joint types:

(according to DIN EN ISO 17660)

The certificate is valid for joints to other steel components (according to picture 6, 7, 9c).

responsible welding coordinator:

(title, first name, last name, qualification, birthday)

Kortha, Kim (IWE)

born on: 1967-02-19

representative:

(title, first name, last name, qualification, birthday)

Schulz, Christian (IWS)

born on: 1986-03-17

remarks:

The conditions of the welding procedure tests and welding instructions must be verified for the specified types of joints.

Work tests are to be carried out and documented for load-bearing and non-load-bearing welded joints in accordance with DIN EN ISO 17660-1 and DIN EN ISO 17660-2.

General Provisions

The General Terms and Conditions of DVS ZERT GmbH apply in the currently valid version.

